

Coronet Scaffold Group Suzhou Co., Ltd.  
 SIFC SIP, Suzhou City  
 Jiangsu Province, China  
 P: +86-512-85557000 / F: +86-512-85557111

**TEST CERTIFICATE — EAR-CONTROLLED DATA**

Date: 01/15/2013  
 P.O. No.: EHO0006255Q/0  
 W/O No.: COR006-12-12-09676-1

**Sample Information:** 3 Tier Cup-Lock System  
**Part No. :** 3 Meter Vertical CV910, 5' Horizontal CH5, 7' Horizontal CH7

**LOAD TEST RESULTS**  
**3 TIER CUP-LOCK SYSTEM TOWER**

**Load Method: ANSI/SSFI SC100-5/05**

Set #	Max Load (lbs)	Load (lbs) per Leg	Load (lbs) per Leg at 4:1 Safety Factor	Deviation from Average (%)
1	127,230	31,810	7,950	< 1%
2	127,960	31,990	8,000	< 1%
<b>Average:</b>	<b>127,585</b>	<b>31,900</b>	<b>7,975</b>	---



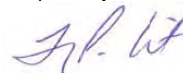
Representative view of system setup



Typical deflection of leg at failure

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Respectfully Submitted



Terry Wilt  
 Department Manager, Metals & Product Testing

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W/O No.: COR006-12-12-09676-3

**TENSILE TEST RESULTS**

**Cup-Lock CV910 Verticals**

Specifications: N/A  
Test Method: ASTM A370

Direction: Longitudinal / Full Section

Specimen Identification	Dimensions OD x Wall Thk. (in.)	Total Load (lbs)	Yield Strength (psi)	Ultimate Tensile Strength (psi)
1	1.928 x 0.130	58,900	68,000	80,200
2	1.924 x 0.130	60,000	70,000	81,900
3	1.922 x 0.130	57,900	71,000	79,200
4	1.928 x 0.130	50,300	57,000	68,500

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**AXIAL LOAD TEST RESULTS**
**Using CV910 Verticals with CH5 and CH7 Horizontals**

A ledger was connected to the cup assembly, and the ledger was pulled at a 90 degree angle away from the vertical leg to create an axial loading test on the ledger blade and cup-lock connection.

Specimen Identification	Dimensions OD x Wall Thk. (in.)	Total Load (lbs)	Failure
1	1.925 x 0.130	17,920	Cup-Weld
2	1.925 x 0.130	17,320	Cup-Weld
3	1.925 x 0.130	19,910	Blade/Cup-Weld
4	1.925 x 0.130	21,500	Cup-Weld



Cup-Weld Failure



Blade-Weld Failure

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**CUP-LOCK SYSTEM**  
**CV 910 Verticals**

Two separate verticals were tested

**CHEMICAL ANALYSIS RESULTS**

Specification: Q345A

Element		Result %	Min. %	Max. %
*C	=	0.16	0.02	0.20
Mn	=	1.34	1.00	1.60
P	=	0.015	-	0.045
*S	=	0.005	-	0.045
Si	=	0.31	-	0.55
Cr	=	0.10	-	NS
Ni	<	0.01	-	NS
Fe	=	Balance	Balance	Balance

Element		Result %	Min. %	Max. %
*C	=	0.16	0.02	0.20
Mn	=	1.32	1.00	1.60
P	=	0.015	-	0.045
*S	=	0.004	-	0.045
Si	=	0.30	-	0.55
Cr	=	0.10	-	NS
Ni	<	0.01	-	NS
Fe	=	Balance	Balance	Balance

Chemical Analysis Performed by Optical Emission per SOP 30.01

\*Carbon and Sulfur were determined by Infrared Combustion per ASTM Method E1019

The samples tested conform to the specification requirements.

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Date: 01/15/2013  
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 W/O No.: COR006-12-12-09676-2

**Sample Information:** Cuplock Horizontal 5'  
**Part No.:** CH5

**LEDGER LOAD TESTING**  
**Test Method: ANSI/SSFI SC 100-5/05**

**Point Load**

Sample #	Max Load (lbs)	Load at 4:1 Safety Factor (lbs)	% Deviation From Average
1	3,660	910	1
2	3,700	920	2
3	3,620	880	3
<b>Average</b>	3,620	910	---

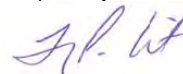


Point Load Test Setup



Typical Deflection at Maximum Load

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**Sample Information:** Cuplock Horizontal 5'  
**Part No.:** CH5

**LEDGER LOAD TESTING**  
**Test Method: ANSI/SSFI SC 100-5/05**

**Uniform Distributed Load**

Sample #	Max Load (lbs)	Load at 4:1 Safety Factor (lbs)	% Deviation From Average
1	6,230	1,560	2
2	6,130	1,530	0
3	6,030	1,510	2
<b>Average</b>	6,130	1,530	---

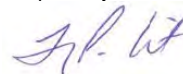


Distributed Load Test Setup



Typical Deflection at Maximum Load

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 W/O No.: COR006-12-12-09676-2

**Sample Information:** Cuplock Horizontal 7'  
**Part No.:** CH7

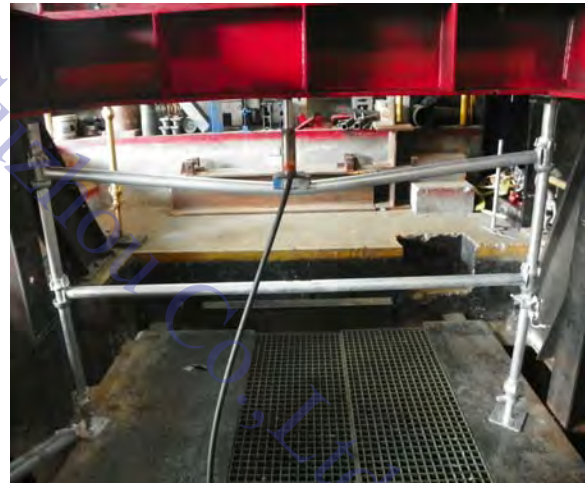
**LEDGER LOAD TESTING**  
**Test Method: ANSI/SSFI SC 100-5/05**

**Point Load**

Sample #	Max Load (lbs)	Load at 4:1 Safety Factor (lbs)	% Deviation From Average
1	2,520	630	1
2	2,560	640	1
3	2,490	620	2
<b>Average</b>	2,520	630	---

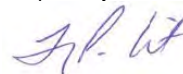


Point Load Test Setup



Typical Deflection at Maximum Load

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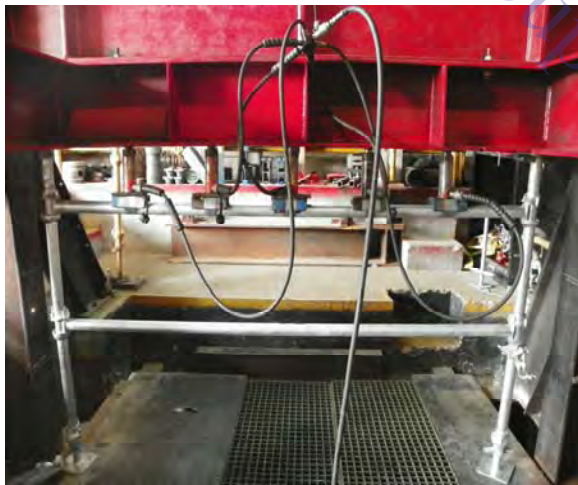
Date: 01/15/2013  
 P.O. No.: EHO0006255Q/0  
 W/O No.: COR006-12-12-09676-2

**Sample Information:** Cuplock Horizontal 7'  
**Part No.:** CH7

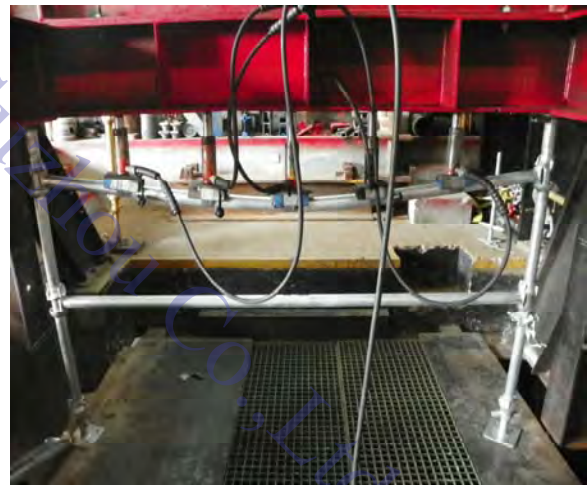
**LEDGER LOAD TESTING**  
**Test Method: ANSI/SSFI SC 100-5/05**

**Uniform Distributed Load**

Sample #	Max Load (lbs)	Load at 4:1 Safety Factor (lbs)	% Deviation From Average
1	4,220	1,060	2
2	4,320	1,080	1
3	4,320	1,080	1
<b>Average</b>	4,290	1,070	---

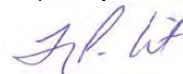


Distributed Load Test Setup



Typical Deflection at Maximum Load

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 W/O No.: COR006-12-12-09676-2

**Sample Information:** Cuplock Horizontal 10'  
**Part No.:** CH10

**LEDGER LOAD TESTING**  
**Test Method: ANSI/SSFI SC 100-5/05**

**Point Load**

Sample #	Max Load (lbs)	Load at 4:1 Safety Factor (lbs)	% Deviation From Average
1	1,790	450	1
2	1,790	450	1
3	1,810	450	1
<b>Average</b>	1,800	450	---

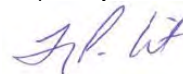


Point Load Test Setup



Typical Deflection at Maximum Load

Respectfully Submitted



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**Sample Information:** Cuplock Horizontal 10'  
**Part No.:** CH10

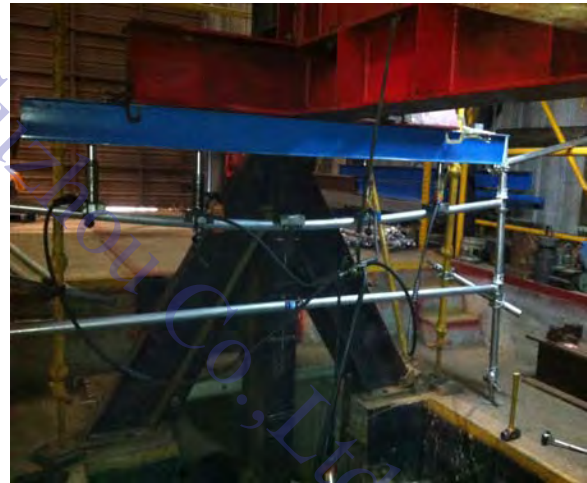
**LEDGER LOAD TESTING**  
**Test Method: ANSI/SSFI SC 100-5/05**

**Uniform Distributed Load**

Sample #	Max Load (lbs)	Load at 4:1 Safety Factor (lbs)	% Deviation From Average
1	4,020	1,010	2
2	3,920	980	0
3	3,820	950	3
<b>Average</b>	3,920	980	---



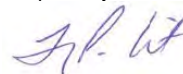
Distributed Load Test Setup



Typical Deflection at Maximum Load

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**TEST CERTIFICATE — EAR-CONTROLLED DATA**

Date: 01/15/2013  
 P.O. No.: EHO0006255Q/0  
 W/O No.: COR006-12-12-09684-2

**Description:** Hollow Screw Jacks  
**Part No.:** SJB

**LOAD TEST RESULTS**

Test Method: ANSI/SSFI SC100-5/05

Sample #	Extension (in.)	Max Load (lbs)	Load at 4:1 Safety Factor (lbs)	% Deviation from Average
1	6	48,100	12,025	3
2	6	48,800	12,200	1
3	6	51,500	12,875	4
<b>Average</b>	---	<b>49,470</b>	<b>12,370</b>	---

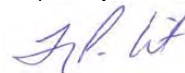


6" extension setup



6" typical deflection

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**Description:** Hollow Screw Jacks  
**Part No.:** SJB

**LOAD TEST RESULTS**

Test Method: ANSI/SSFI SC100-5/05

Sample #	Extension (in.)	Max Load (lbs)	Load at 4:1 Safety Factor (lbs)	% Deviation from Average
1	12	44,310	11,080	9
2	12	38,240	9,560	6
3	12	37,710	9,430	7
4	12	42,130	10,530	4
<b>Average</b>	---	<b>40,600</b>	<b>10,020</b>	---

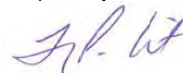


12" extension setup



12" typical deflection

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**Description:** Hollow Screw Jacks  
**Part No.:** SJB

**LOAD TEST RESULTS**

Test Method: ANSI/SSFI SC100-5/05

Sample #	Extension (in.)	Max Load (lbs)	Load at 4:1 Safety Factor (lbs)	% Deviation from Average
1	18	41,650	10,710	5
2	18	39,220	9,805	1
3	18	38,440	9,610	3
<b>Average</b>	---	<b>39,770</b>	<b>9,940</b>	---



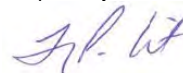
18" extension setup



18" typical deflection

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Date: 01/15/2013  
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 W/O No.: COR006-12-12-09684-1

**Description:** 5' Steel Plank  
**Part No.:** SSP5

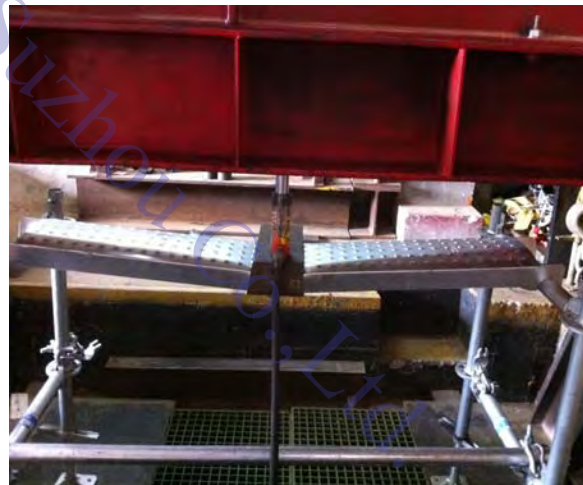
**STEEL PLANK LOAD TESTING**  
**Test Method: ANSI A10.8, ANSI/SSFI SC 100-5/05**

**POINT LOAD**

Test #	Max Load (lbs)	Load at 4:1 Safety Factor (lbs)	% Deviation From Average
1	2,680	670	5
2	2,470	620	3
3	2,470	620	3
<b>Average</b>	<b>2,540</b>	<b>640</b>	<b>---</b>



5' point load setup



Typical 5' point load deflection

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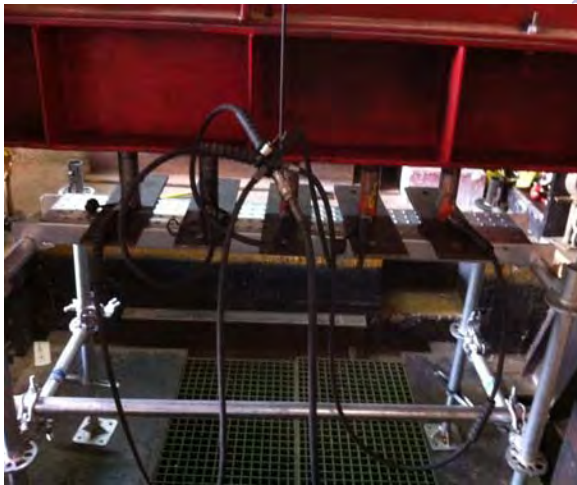
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**Part No.:** SSP5

**STEEL PLANK LOAD TESTING**  
 Test Method: ANSI A10.8, ANSI/SSFI SC 100-5/05

**UNIFORMLY DISTRIBUTED LOAD**

Test #	Max Load (lbs)	Load at 4:1 Safety Factor (lbs)	% Deviation From Average
1	4,820	1,210	3
2	5,030	1,260	1
3	5,030	1,260	1
<b>Average</b>	<b>4,960</b>	<b>1,240</b>	<b>---</b>



5' UDL setup



Typical 5' UDL deflection

Respectfully Submitted



Terry Wilt  
 Department Manager, Metals & Product Testing

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**TEST CERTIFICATE — EAR-CONTROLLED DATA**

Date: 01/15/2013  
 P.O. No.: EHO0006255Q/0  
 W/O No.: COR006-12-12-09684-1

Description: 7' Steel Plank  
 Part No.: SSP7

**STEEL PLANK LOAD TESTING**  
 Test Method: ANSI A10.8, ANSI/SSFI SC 100-5/05

**POINT LOAD**

Test #	Max Load (lbs)	Load at 4:1 Safety Factor (lbs)	% Deviation From Average
1	2,060	520	2
2	2,060	520	2
3	1,950	490	4
<b>Average</b>	<b>2,020</b>	<b>510</b>	<b>---</b>

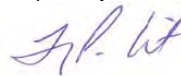


7' point load setup



Typical 7' point load deflection

Respectfully Submitted



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 Department Manager, Metals & Product Testing

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Date: 01/15/2013  
 P.O. No.: EHO0006255Q/0  
 W/O No.: COR006-12-12-09684-1

**Description:** 7' Steel Plank  
**Part No.:** SSP7

**STEEL PLANK LOAD TESTING**  
 Test Method: ANSI A10.8, ANSI/SSFI SC 100-5/05

**UNIFORMLY DISTRIBUTED LOAD**

Test #	Max Load (lbs)	Load at 4:1 Safety Factor (lbs)	% Deviation From Average
1	3,520	880	5
2	3,770	940	2
3	3,770	940	2
<b>Average</b>	<b>3,680</b>	<b>920</b>	<b>---</b>



7' UDL setup



Typical 7' UDL deflection

Respectfully Submitted



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**TEST CERTIFICATE — EAR-CONTROLLED DATA**

Date: 01/15/2013  
 P.O. No.: EHO0006255Q/0  
 W/O No.: COR006-12-12-09684-1

Description: 10' Steel Plank  
 Part No.: SSP10

**STEEL PLANK LOAD TESTING**

Test Method: ANSI A10.8, ANSI/SSFI SC 100-5/05

**POINT LOAD**

Test #	Max Load (lbs)	Load at 4:1 Safety Factor (lbs)	% Deviation From Average
1	1,340	340	0
2	1,340	340	0
3	1,340	340	0
<b>Average</b>	<b>1,340</b>	<b>340</b>	<b>---</b>



10' point load setup



Typical 10' point load deflection

Respectfully Submitted



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 Department Manager, Metals & Product Testing

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**TEST CERTIFICATE — EAR-CONTROLLED DATA**

Date: 01/15/2013  
 P.O. No.: EHO0006255Q/0  
 W/O No.: COR006-12-12-09684-1

**Description:** 10' Steel Plank  
**Part No.:** SSP10

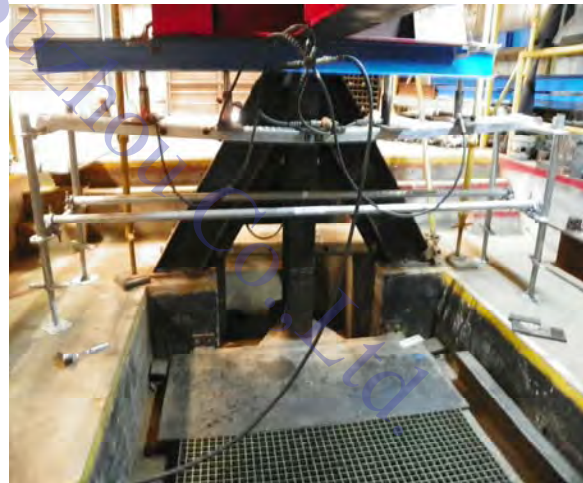
**STEEL PLANK LOAD TESTING**  
 Test Method: ANSI A10.8, ANSI/SSFI SC 100-5/05

**UNIFORMLY DISTRIBUTED LOAD**

Test #	Max Load (lbs)	Load at 4:1 Safety Factor (lbs)	% Deviation From Average
1	2,310	580	1
2	2,310	580	1
3	2,210	550	3
<b>Average</b>	<b>2,280</b>	<b>570</b>	<b>---</b>



10' UDL setup



Typical 10' UDL deflection

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